

Date: Wednesday, 1/25/2006 1:20:30 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE ASSEMBLY
Job Number : 25615	
Estimate Number : 12007	
P.O. Number : N/A	Part Number : D412704045
This Issue : 1/25/2006 S.O. No. : N/A	Drawing Number : N/A IIN-D412-704 Rev. A pg 7, 9
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : N/A
Previous Run : N/A	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 2/10/2006
Checked & Approved By : <u>06.01.27</u>	Qty: 2 Um: Each
Comment : Est Rev: B 05.01.28 Added Figures 1-2 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble as per dwg IIN D412-704 page 7, 9

SB 06/04/06 2

2.0	D32173	Cable 80.5"
-----	--------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	D3217-3	Cable	B23664

3.0	D32571	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	D3257-1	Fitting	B25622

4.0	D32581	Angle Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	D3258-1	Angle Bracket	B23677

5.0	AN960JD10	Washer
-----	-----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 25615

Part Number: D412704045

Job Number:



Seq. #: Machine Or Operation: Description :

2 AN960JD10 Washer

M19521

6.0 AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part number Description
2 AN960JD10L Washer

batch

M18235

7.0 NAS5093

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part number Description
3 NAS509-3 Nut

batch

M17864

8.0 MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part number Description
2 MS21042L3 Nut

batch

M18917

9.0 AN35A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description
1 AN3-5A Bolt

batch

M15205

10.0 AN313A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description
1 AN3-13A Bolt

batch

M9967

SPB 06/04/06 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 27 Date: 26/04/10

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 25615

Part Number: D412704045

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Johnston, CG (2)

Comment: INSPECT WORK TO CURRENT STEP

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *57494*

6/4/7 (2)

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/04/10 (2)

Job Completion



U dadd.10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

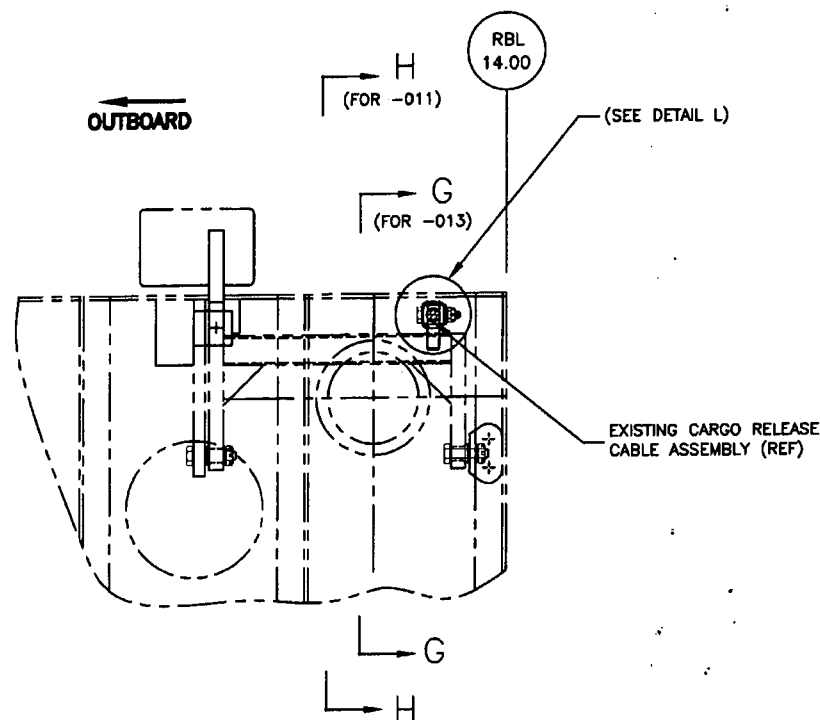
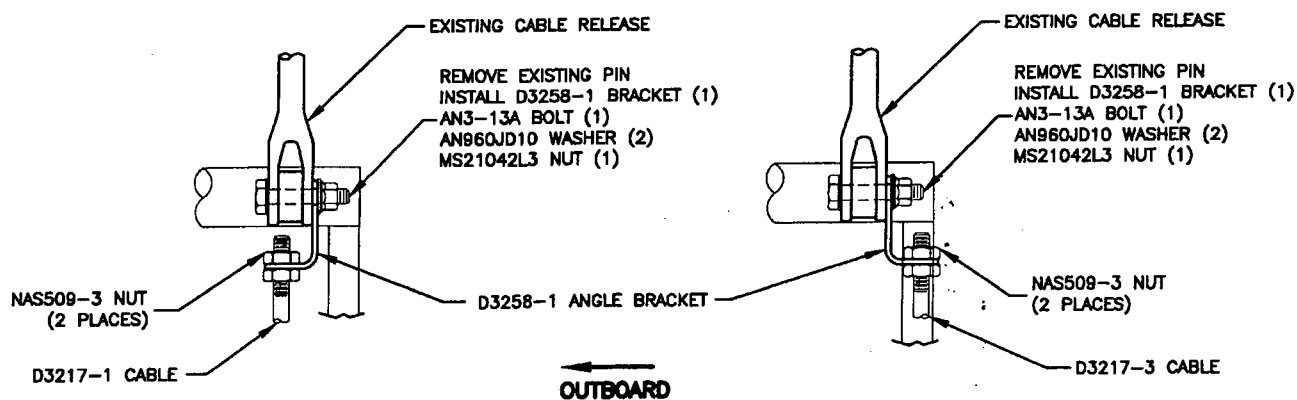


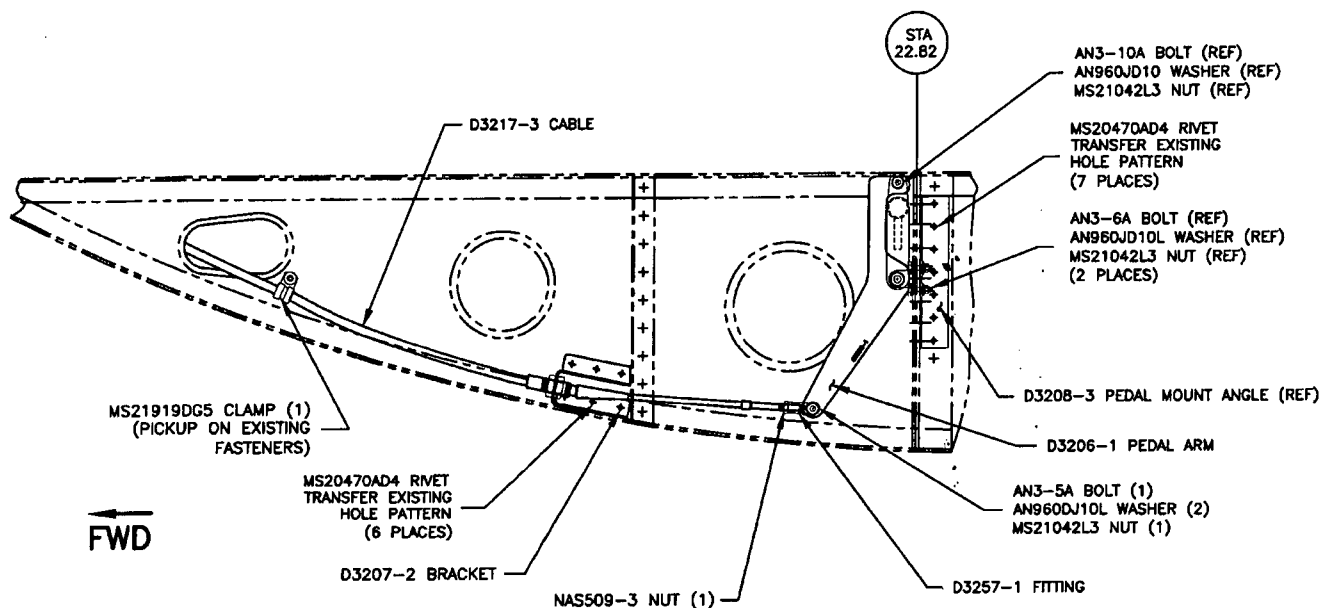
Figure 4 - Detail B. View looking Aft (Pilot's Side)
(-011/-013 Installations)



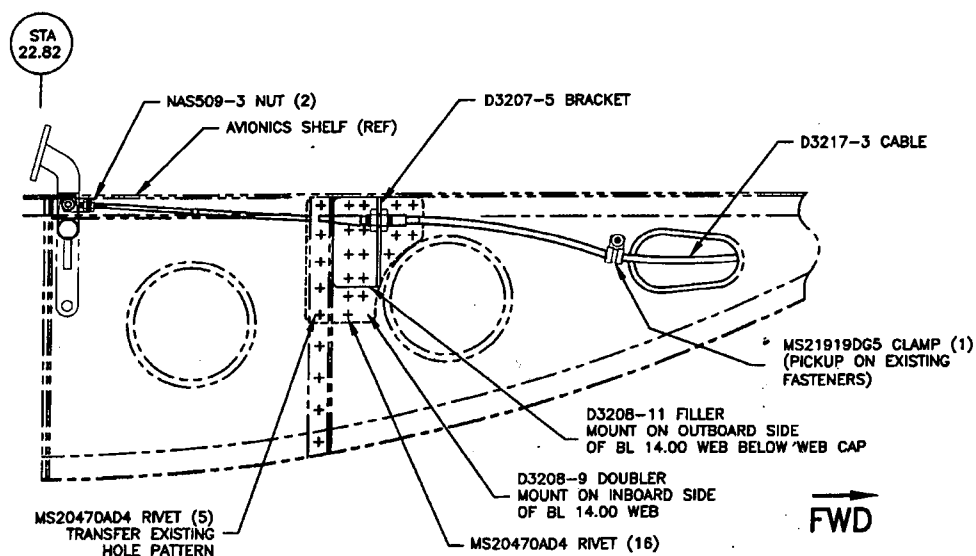
View looking Down (Pilot's Side)
(-013 Only)

View looking Down (Pilot's Side)
(-011 Only)

Figure 5 - Detail L.



**Figure 8 – View F-F. View looking Inboard From LHS
(-011 Only)**



**Figure 9 – View H-H. View looking Inboard From RHS
(-011 Only)**

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Revision: 1A

Date: 04.02.03

WORK ORDER

NO. 25615

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ENGINEERING

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QUOTIENT